

PRODUCT SPECIFICATION **FOR LCD MODULE**

Revision: 1.0

Model No: LS045I16-MP-V1

Module Type: COG+FPC+B/L

APPROVED SIGNATURE

- ☒ Approved Product Specification only
- ☐ Approved Product Specification and Samples

For Customer's Acceptance

Approved by	Comment

Contents

目录

1. General Description	3
2. Physical Features	3
3. Mechanical Specification	3
4. Outline Dimension	4
5. Absolute Maximum Ratings	5
6. Electrical Characteristics	5
7. Module Function Description	6
8. Electro-Optical Characteristics	12
9. Inspection Standards	14
10. Records Of Version	20

1. General Description

LS045I16-MP-V1 is a transmissive type a-Si TFT-LCD (amorphous silicon thin film transistor liquid crystal display) module, which is composed of a TFT-LCD panel, a driver circuit and a backlight unit. The panel size is 4.45 inch and the resolution is 480(RGB)*854, the panel can display up to 16.7 M colors.

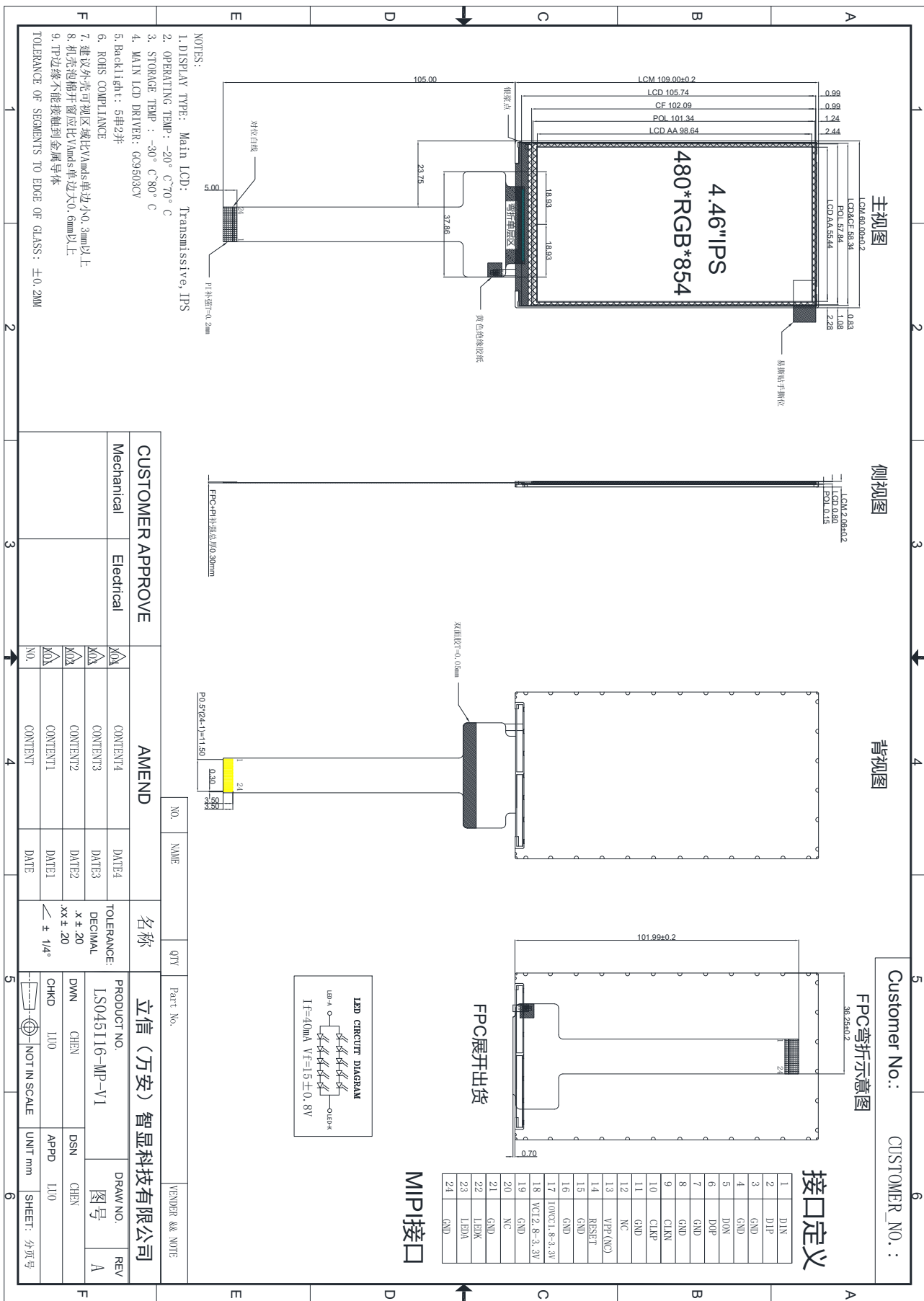
2. Physical Features

Display Mode	TFT-LCD Module
	Active matrix TFT, Transmissive type
Display Format	Graphic 480(RGB)×854 Dot-matrix
Input Data	MIPI
Viewing Direction (Grayscale Inversion)	Free (IPS)
Drive	GC9503CV

3. Mechanical Specification

Item	Specification	Unit
Module size (H×V×D)	60 ×109 ×2.06	mm
Number of dots	480(RGB) × 854	pixel
Active area (H×V)	55.44×98.637	mm

4. Outline Dimension



5. Absolute Maximum Ratings

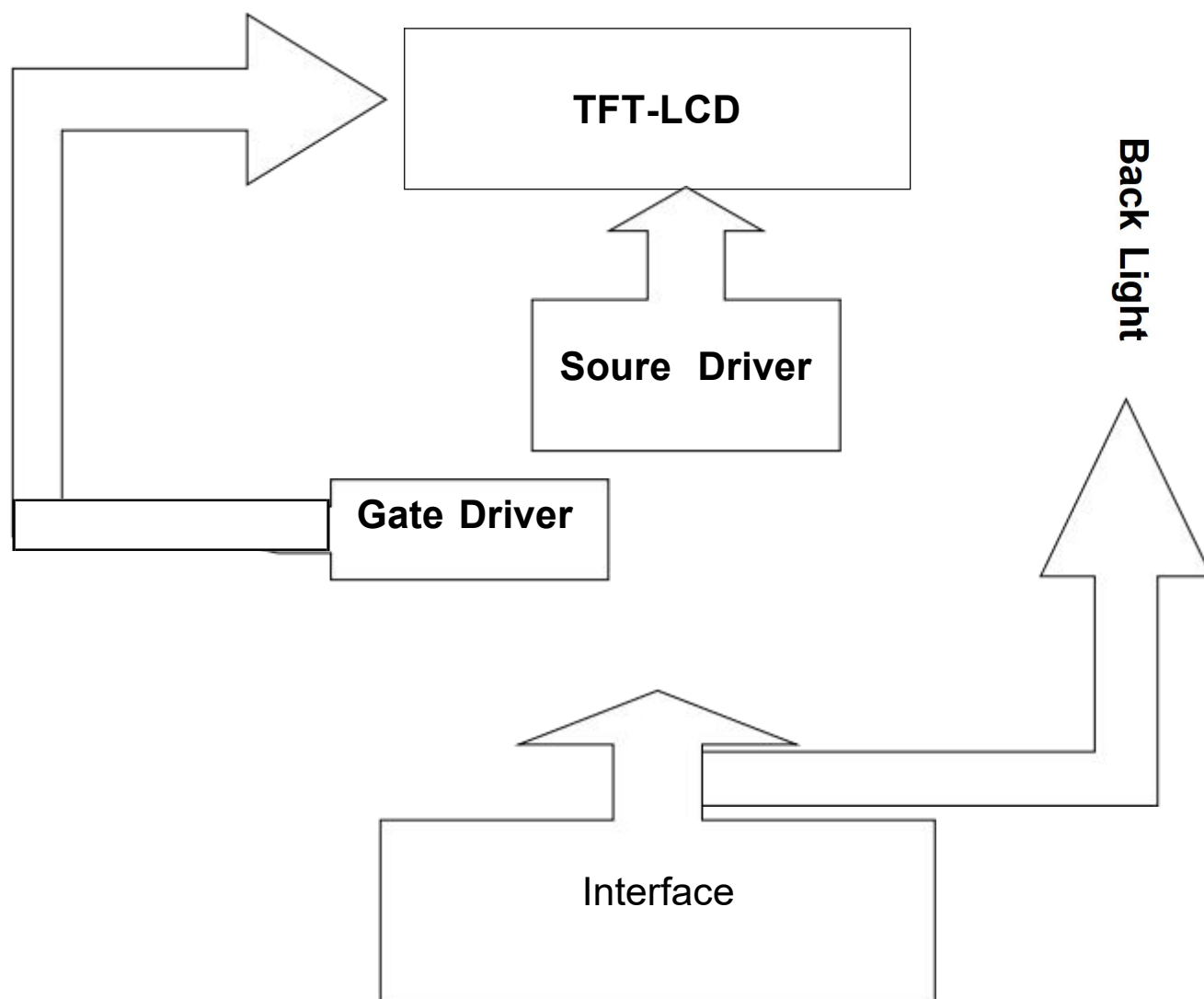
Item	Symbol	Min	Max	Unit	Remark
Supply voltage	VCI	-0.3	4.6	V	Note1 Note2
Supply voltage	IOVCC	-0.3	4.6	V	
Operating temperature	TOPR	-20	70	°C	
Storage temperature	TSTR	-30	80	°C	

6. Electrical Characteristics

Item		Symbol	Rating			Unit	Remark
			Min	Typ	Max		
Supply voltage		VCI	2.5	2.8	3.3	V	Note1
Supply voltage		IOVCC	1.65	1.8	3.3	V	
Input Voltage	L level	VIL	VSS	---	0.3*IOVCC	V	
	H level	VIH	0.7*IOVCC	---	IOVCC	V	

7. Module Function Description

7- 1. Block Diagram Of LCM



7-2. Pin Description

PIN NO.	Symbol	I/O	Description
1	D1N	I	Negative MIPI differential data inputs
2	D1P	I	Negative MIPI differential data inputs
3	GND	P	GND
4	GND	P	GND
5	D0N	I	Negative MIPI differential data inputs
6	D0P	I	Negative MIPI differential data inputs
7	GND	P	GND
8	GND	P	GND
9	CLKN	I	Negative MIPI differential clock inputs
10	CLKP	I	Negative MIPI differential clock inputs
11	GND	P	GND
12	NC		
13	VPP(NC)		
14	REST	I	Global reset pin
15	GND	P	GND
16	GND	P	GND
17	IOVCC	P	Power voltage
18	VCI	P	Power voltage
19	GND	P	GND
20	NC		
21	GND	P	GND
22	LEDK	P	Power for LED backlight cathode
23	LEDA	P	Power for LED backlight anode
24	GND	P	GND

7-3 Timing Characteristics

8.8.3.1 High Speed Mode – Clock Channel Timing

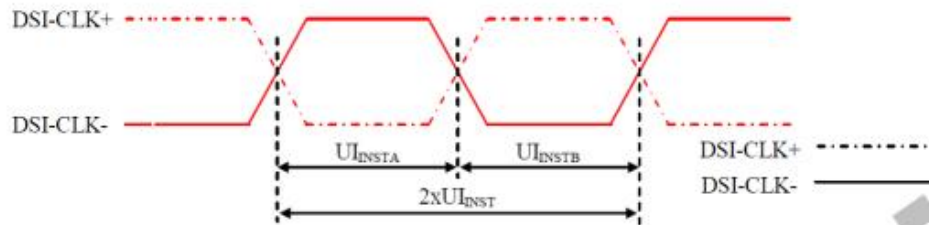


Figure 114 DSI Clock Channel Timing

Table 45 DSI Clock Channel Timing

Signal	Symbol	Parameter	Min	Max	Unit
DSI-CLK+/-	$2xUI_{INST}$	Double UI instantaneous	4	25	ns
DSI-CLK+/-	UI_{INSTA}, UI_{INSTB}	UI instantaneous Half	2	12.5	ns

Note: $UI = UI_{INSTA} = UI_{INSTB}$

8.8.3.2 High Speed Mode – Data Clock Channel Timing

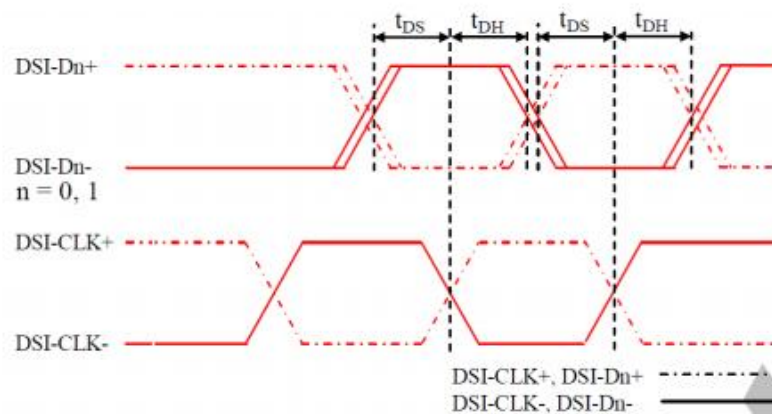


Figure 115 DSI Data to Clock Channel Timings

Table 46 DSI Data to Clock Channel Timings

Signal	Symbol	Parameter	Min	Max
DSI-Dn+/- , n=0 and 1	t _{DS}	Data to Clock Setup time	0.15x UI	-
	t _{DH}	Clock to Data Hold Time	0.15x UI	-

8.8.3.3 High Speed Mode – Rise and Fall Timings

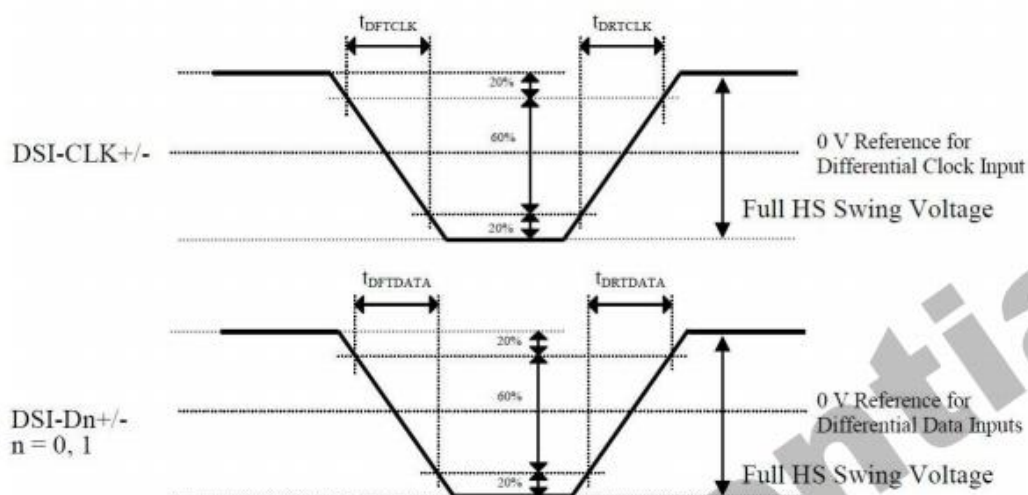


Figure 116 Rise and Fall Timings on Clock and Data Channels

Table 47 Rise and Fall Timings on Clock and Data Channels

Parameter	Symbol	Condition	Specification			Unit
			Min	Typ	Max	
Differential Rise Time for Clock	t_{DRTCLK}	DSI-CLK+/-	-	-	150 (Note)	ps
Differential Rise Time for Data	$t_{DRTDATA}$	DSI-Dn+/- n=0 and 1	-	-	150 (Note)	ps
Differential Fall Time for Clock	t_{DFTCLK}	DSI-CLK+/-	-	-	150 (Note)	ps
Differential Fall Time for Data	$t_{DFTDATA}$	DSI-Dn+/- n=0 and 1	-	-	150 (Note)	ps

Note: The display module has to meet timing requirements, what are defined for the transmitter (MPU) on MIPI D-Phy standard

8.8.3.4 Low Speed Mode – Bus Turn Around

Lower Power Mode and its State Periods are illustrated for reference purposes on the Bus Turnaround (BTA) from the MPU to the Display Module (GC9503CV) sequence below.

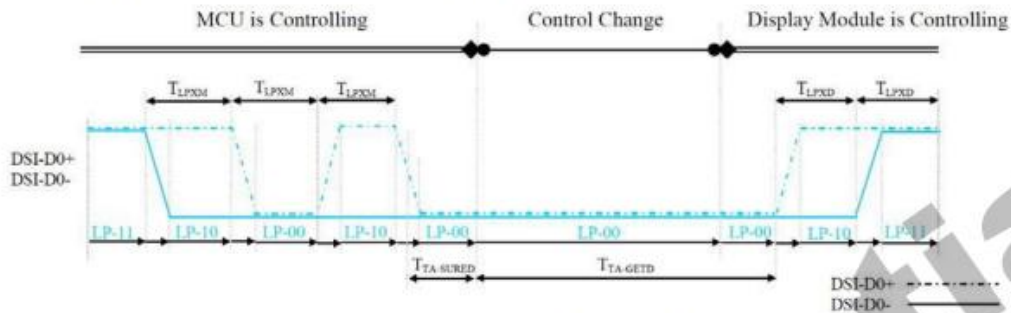


Figure 117 BTA from the MPU to the Display Module

Lower Power Mode and its State Periods are illustrated for reference purposes on the Bus Turnaround (BTA) from the Display Module (GC9503CV) to the MPU sequence below.

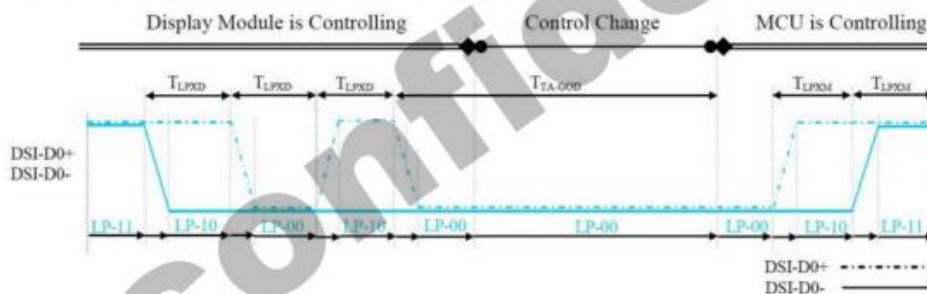


Figure 118 BTA from the Display Module to the

MPU Table 48 Low Power State Period Timings – A

Sign	Symbol	Description	Min	Max	Unit
DSI-D0+/-	TLPXM	Length of LP-00, LP-01, LP-10 or LP-11 periods MPU $\rightarrow$ Display Module (GC9503CV)	50	75	ns
DSI-D0+/-	TLPXD	Length of LP-00, LP-01, LP-10 or LP-11 periods Display Module (GC9503CV) $\rightarrow$ MPU	50	75	ns
DSI-D0+/-	TTA-SURED	Time-out before the Display Module (GC9503CV) starts driving	T_{LPXD}	$2 \times T_{LPXD}$	ns

Signal	Symbol	Description	Time	Unit
DSI-D0+/-	TTA-GETD	Time to drive LP-00 by Display Module (GC9503CV)	$5 \times T_{LPXD}$	ns
DSI-D0+/-	TTA-GOD	Time to drive LP-00 after turnaround request – MPU	$4 \times T_{LPXD}$	ns

8. Electro-Optical Characteristics

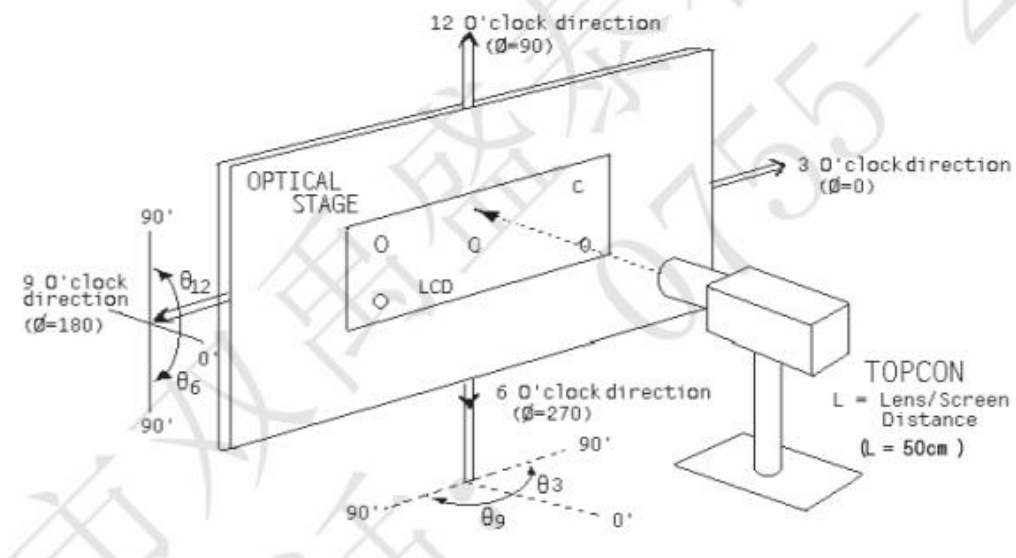
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Remark
Response time		Tr +Tf	$\theta_x = \theta_y = 0$	---	20	35	ms	Note 1
Contrast Ratio		CR		550	700	---	---	Note 2
Transmittance		T%		3.4	4.0	---	%	
Color Chromaticity (CIE1931)	White	W x	$\theta_x = \theta_y = 0$	0.269	0.299	0.329	---	
		W y		0.297	0.327	0.357	---	
Viewing angle	θ_T		CR > 10	---	80	---	Deg.	Note 3
	θ_B			---	80	---		
	θ_L			---	80	---		
	θ_R			---	80	---		
Luminance ($I_F = 40mA$)		L			300	---	cd/m2	Note4

Note :

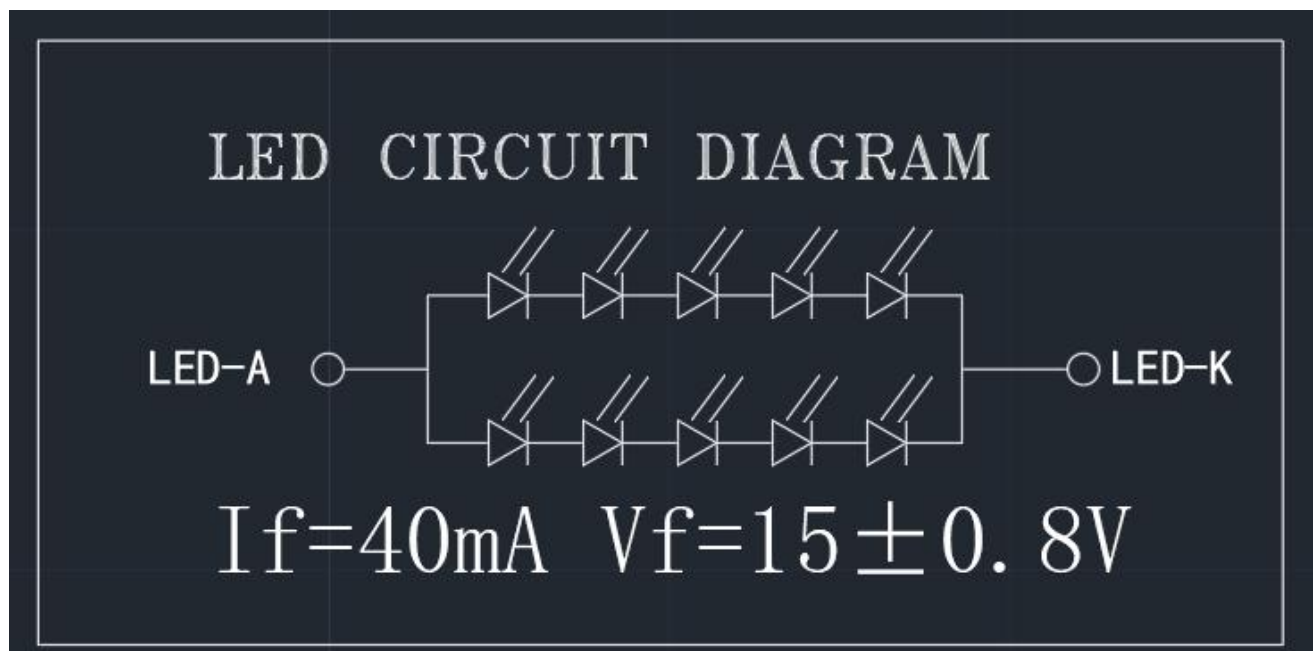
1. Viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3, 9 o'clock direction and the vertical or 6, 12 o'clock direction with respect to the optical axis which is normal to the LCD surface (see FIGURE 1).
2. Contrast measurements shall be made at viewing angle of $\Theta = 0$ and at the center of the LCD surface. Luminance shall be measured with all pixels in the view field set first to white, then to the dark (black) state . (see FIGURE 1)

$$CR = \frac{\text{Luminance when displaying a white raster}}{\text{Luminance when displaying a black raster}}$$

Figure 2. Measurement Set Up



Note(4) Backlight circuit



9. Inspection Standards

1. AQL(Acceptable Quality Level)

AQL of major and minor defect

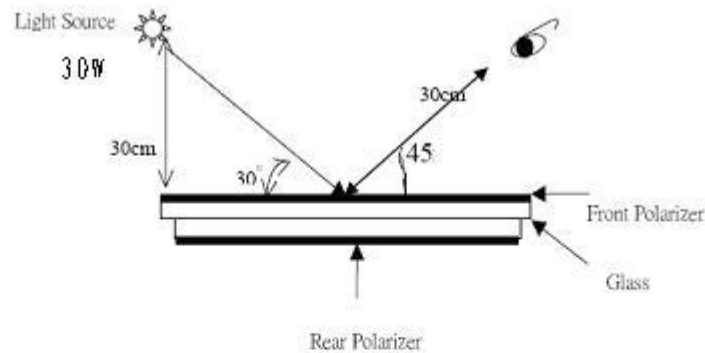
According to GB/T 2828-2003 ; , normal inspection, Class II

MAJOR DEFECT	MINOR DEFECT
0.65	1.5

2. Basic conditions for inspection

The LCM face to us, in normal environment, About an angle of incidence 30°, a distance of 30cm with normal eye, with an angle of 45° degree to check the products without uncovering the film!

(As shown below)

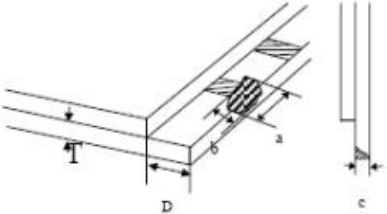
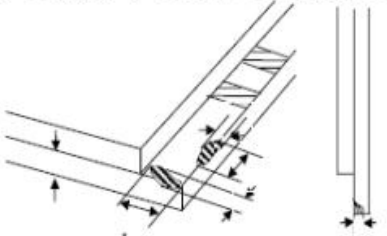


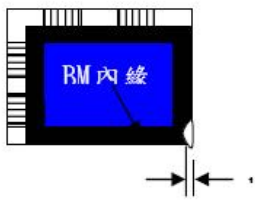
3. Inspection item and criteria

3.1 Visual inspection criterion in immobility

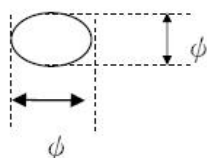
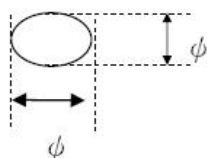
3.1.1 Glass defect

No	Defect item	Criteria	Remark
1	Dimension Unconformity (Major defect)	By Engineering Drawing	

No	Defect item	Criteria	Remark
2	Cracks (Major defect)	1.Linear cracks on panel 【Reject】 2. Nonlinear crack contrast by limited sample	
3	Glass extrude the conductive area (minor defect)	a: disregards and no influence assemblage 1) $b \leq 1/3$ Pin width(non bonding area) 【Accept】 2) bonding area $\leq 0.5\text{mm}$ 【Accept】	a:Length, b:Width
4	Pin-side , conductive area damaged (minor defect)	(a c : disregards) $b \leq 1/3$ of effective length for bonding electrode 【Accept】	a:Length, b: Width, c: Thickness  The diagram shows a cross-section of a panel with a pin. A shaded area represents the damaged conductive region. Dimensions are labeled: 'a' for the length of the damaged area along the pin, 'b' for the width of the damaged area, and 'c' for the thickness of the panel. A vertical line 'D' indicates the pin position.
5	Pin-side , non-conductive area damaged (minor defect)	1) Damage area don't touch the ITO (Inclueing contraposition mark,except scribing mark) 【Accept】 2) $c < T$ $b \leq BM$ 1/3 of width 【Accept】 3) $c = T$ b not touch the seal glue 【Accept】 4) a disregards	a:Length, b: Width, c: Thickness  The diagram shows a cross-section of a panel with a pin. A shaded area represents the damaged non-conductive region. Dimensions are labeled: 'a' for the length of the damaged area along the pin, 'b' for the width of the damaged area, and 'c' for the thickness of the panel. A vertical line 'D' indicates the pin position.

No	Defect item	Criteria	Remark
6	Non-pin-side damage (minor defect)	$c < T$ 1) b exceeds 1/3 BM $c = T$ b not touch the seal glue 【Reject】 【Reject】	c : Thickness b: width of damage 

3.1.2 LCD appearance defect (View area)

No	Defect item	Criteria		Remark
1	Fiber 、 glass cratch 、 polarizer scratch/folded (minor defect)	Specification	Allowable	note1: L : Length , W : Width note2: disregard if out of AA 
		$0.05\text{mm} < W \leq 0.1\text{mm};$ $L \leq 3.0\text{mm}$	1	
		$W > 0.1\text{mm}; L > 3.0\text{mm}$	0	
2	Polarizer bubble 、 concave and convex (minor defect)	$\psi \leq 0.2\text{mm}$	disregard	note 1: $\psi = (L+W)/2$; L : Length , W : Width note2: disregard if out of AA 
		$0.2\text{mm} < \psi \leq 0.3\text{mm}$	2	
		$0.3\text{mm} < \psi \leq 0.5\text{mm}$	1	
		$0.5\text{mm} < \psi$	0	
3	Black dots 、 dirty dots 、 impurities 、 eyewinker (Major defect)	$\psi \leq 0.15\text{mm}$	disregard	note2: disregard if out of AA 
		$0.15\text{mm} < \psi \leq 0.25\text{mm}$	2	
		$0.25\text{mm} < \psi \leq 0.3\text{mm}$	1	
		$0.3\text{mm} < \psi$	0	
4	Polarizer prick (Major defect)	$\psi \leq 0.1\text{mm}$	disregard	note1: $\psi = (L+W)/2$; L= Length , W=Width note2: the distance between two dots > 5mm
		$0.1\text{mm} < \psi \leq 0.25\text{mm}$	3	
		$\psi > 0.25\text{mm}$	0	

3.1.3 .FPC

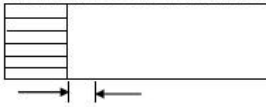
No	Defect item	Criteria		Remark
1	Copper screen peel (Major defect)	Copper screen peel 【 Reject】		
2	No release tape or peel (Major defect)	No release tape or peel 【 Reject】		
3	Dirty dot and impurity of FPC for customer using side (minor defect)	Specification	Allowable	note1: Cannot have stride ITO impurities
		$\psi \leq 0.25\text{mm}$	2	
		$\psi > 0.25$	0	

3.1.4 Black tape & Mara tape

1	FPC or H/S black tape shift (minor defect)	1.shift spec: 1)glue to the polarize 【 Reject】 2) IC bare 【 Reject】 2. left-and-right spec: 1) exceed of FPC edge or H-S edge 【 Reject】 2)IC bare 【 Reject】	
2	No black tape (Major defect)	No black tape 【 Reject】	
3	Tape position mistake (minor defect)	Not by engineering drawing 【 Reject】	
4	Mara tape defect (minor defect)	Peel before pulling the protecting film. 【 Reject】	

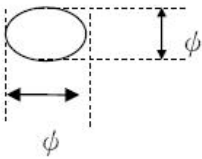
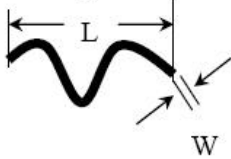
3.1.5 Silicon and Tuffy glue

No	Defect item	Criteria	Remark
1	Quantity of silicon (minor defect)	Uncover the ITO and circuit area. 【 Reject】	note: compared by engineering drawing.

No	Defect item	Criteria	Remark
2	Tuffy glue (minor defect)	1. Uncover the reveal copper area 【 Reject】 2. Cover layer 0.3mm(Min) ~ 3.0mm(Max) 【 accept】	note:if customer has special requirement , refer to the technical document. 
3	Depth of glue covering (minor defect)	Depth of glue covering overtop front Polarizer 【 Reject】	Except of the special requirement °

3.2 Electrical criteria

No	Defect item	Criteria	Remark
1	No display (Major defect)	No display 【 Reject】	
2	Missing line (Major defect)	Missing line 【 Reject】	
3	Seg-com light and dark (Major defect)	Seg-com light and dark 【 Reject】	ND filter 2% test
4	No display in immobility (Major defect)	No display in immobility 【 Reject】	
5	Flicker of Pattern (Major defect)	Flicker of Pattern 【 Reject】	
6	Mura (Major defect)	ND filter 2% test	
7	Over current (Major defect)	Over current 【 Reject】	
8	Voltage out of specification (Major defect)	Voltage out of specification 【 Reject】	
9	Pattern blur ,error code (Major defect)	Pattern blur ,error code 【 Reject】	
10	Dark light, Flicker (Major defect)	Dark light, Flicker 【 Reject】	

No	Defect item	Criteria	Remark	
11	Black/White dots 、 Dirty dots 、 eyewinker (Major defect)	Specification	Allowable	Note1: disregard if out of AA 
		$\psi \leq 0.15\text{mm}$	disregard	
		$0.15\text{mm} < \psi \leq 0.25\text{mm}$	2	
		$0.25\text{mm} < \psi \leq 0.3\text{mm}$	1	
		$0.3\text{mm} < \psi$	0	
12	Fiber 、 glass cratch 、 polarizer scratch/folded (minor defect)	$W \leq 0.03\text{mm}$	disregard	note1: L : Length 、 W : Width note2: disregard if out of AA 
		$0.03\text{mm} < W \leq 0.05\text{mm} ;$ $L \leq 3.0\text{mm}$	2	
		$0.05\text{mm} < W \leq 0.1\text{mm} ;$ $L \leq 3.0\text{mm}$	1	
		$W > 0.1\text{mm} ; L > 3.0\text{mm}$	0	

10.Records Of Version

Version	Revise Date	Page	Content
00	2025-12-15	all	New released